

MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name Makeup Ink TH-18
Name of company Hitachi Industrial Equipment Systems Co., Ltd.
Address 1-1,Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, Japan
 Tel 0294-36-8682 Fax 0294-36-8975

2. COMPOSITION , INFORMATION ON INGREDIENTS

Substance/Mixture Mixture

Chemical name	CAS No	Composition (%)
Methyl Ethyl Ketone	78-93-3	90-95
Acetone	67-64-1	5-10

3. HAZARDS IDENTIFICATION

Class name of hazardous chemicals for SDS in Japan

Flammable Liquids.

Physical and chemical hazardous Highly flammable liquids.

Adverse human health hazardous Irritating to eyes, respiratory system and skins.

4. FIRST AID MEASURES

Eye contact

Gently rinse the affected eyes with clean water for at least 15 minutes. Remove contact lenses if easily possible. and refer for medical attention.

Skin contact

Remove all contaminated clothing, shoes and socks from the affected areas as quickly as possible. Wash the affected area under running water using a mild soap. If irritation persists, arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

Inhalation

Remove the victim from the contamination immediately to fresh air. Keep the victim warm and quiet and arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

Ingestion

Never give anything by mouth to someone who is unconscious or convulsing. If the victim is responsive, give him one or two glasses of water. And refer for medical attention.

5. FIRE AID MEAFURES

Specific Hazards with regard to fire-fighting measure

fight fire from maximum distance.

Shut off fuel to fire if possible to do so without hazards.

Extinguishing media

Dry chemical powder, foam or dioxide.

6. ACCIDENTIAL RELEASE MEARURES

Shut off all sources of ignition; No smoking or flames in area. Absorb spill with inert material (e.g., dry sand or earth), then place in closed containers using non-sparking tools. Flush residual spill (area) with copious amounts of water.

7.HANDLING AND STORAGE

Handling

Use only in the well-ventilated areas.

Make available in the work area emergency shower and eyes wash.

Avoid contact with skin or eyes.

Storage

Close up the container and keep it in dark cool(0~20) place.
Keep away from combustible materials and sources of ignition.

8.EXPOSURE CONTROL , PERSONAL PROTECTION

Exposure guidelines

Methyl Ethyl Ketone	ACGIH	TLV	TWA	200ppm
			STEL	300ppm
Acetone	ACGIH	TLV	OSHA PEL TWA	200ppm
			TWA	500ppm
			STEL	750ppm

Engineering measure

Use exhaust ventilation to keep airborne concentration below exposure limit.

Personal protective equipment

Respiratory protection	Mask for organic solvent.
Eye protection	Protective glasses. Protective goggles.
Hand protection	Solvent proof gloves.

9.PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Clear liquid
Odor	Irritant odor
Density	0.798-0.808(20)
Boiling point	Upper than 56.3
Melting point	No measurement
Vapor pressure	Lower than 24.0kPa
Flash point	-9.0 (Closed cup)
Autoignition temperature	Upper than 404
Flammable limits	Lower 1.7% Upper 13.0%

10. STABILITY AND REACTIVITY

Stability	The product is stable.
Conditions and materials to avoid	Not available
Hazardous decomposition products	These products are carbon oxides

11. TOXICOLOGICAL INFORMATION

Methyl Ethyl Ketone

Acute Toxicity

Eye contact	(human)	350ppm	Irritant properties
Skin contact	(rabbit)	500mg/24h	Moderate irritant properties
Inhalation	TCL0 (human)	100ppm/5min	
Inhalation	LCL0 (rat)	2000ppm/4h	
Oral	LD50 (rat)	4050mg/kg	

Sub-chronic Toxicity

Rats exposed to 2150ppm for 6 weeks showed no adverse effects to nervous system disturbances.

Chronic Toxicity

Rats exposed to 1125ppm for 5 months showed no adverse effects to peripheral nervous system disturbances.

Mutagenic Effects

Sex chromosome loss and nondisjunction S.cerevisiae, 33,800ppm

Acetone

Irritation data

Eye(rabbit)	395mg	Open, Mild
Skin(rabbit)	500mg/24h	Mild

Acute Toxicity

Oral	LD50 (rat)	9.75g/kg
	LD50 (rabbit)	7.92g/kg
	LD (human)	75ml
Inhalation	LD (rat)	126600ppm
	LD (mouse)	42200ppm

12. ECOLOGICAL INFORMATION

No applicable information was found.

13. DISPOSAL CONSIDERATION

Scrap materials may be disposed by licensed contractor or burn in an approved incinerator. Do not dump into sewer, on the ground or into any body of water. Follow national and local regulations.

14. TRANSPORT INFORMATION

UN Class 3(Flammable liquids)
UN Number 1210
Follow all regulations in your country.

15. REGULATION INFORMATION

Follow all regulations in your country.
Content of RoHS Directive material Cd<100ppm Pb, Hg, Hexavalent Cr, PBB, PBDE<1000ppm

16. OTHER INFORMATION

Date of issue Aug.31, 2005
Prepared by Yoshiharu Takizawa
Version 1.40

To the best of our knowledge, the information contained here in is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.